



1st Edition
Revision 1.12
08-01-18

Truck ID #	X
User	X
Manifold #	X
Pump #	X
Control Box #	X
Valve Driver #	X
S.O. #	X
P.O. #	X



IT485-6B-1-H-O-TAS

Manifold

Technical

Manual



PENGWYN

2550 W. FIFTH AVENUE
COLUMBUS, OH 43204



PENGWYN
CENTRAL HYDRAULIC SYSTEMS

IT485-6B-1-H-O-TAS MANIFOLDS

PENGWYN
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Introduction

Thank you for choosing our ground-oriented central hydraulics system. Our goal has always been to provide great customer service and a safe, reliable product that emphasizes:

- **simplicity of operation**
- **operator safety**
- **management control**
- **reduced operating costs**
- **year round usage**

In order to reach our goal of reliability, your new Pengwyn system uses the rugged Autosucker™ on-demand pump. It has a dry valve design with fixed displacement that generates hydraulic flow to a series of poppet-style solenoid cartridge valves. Poppet valves are bang-bang solenoid devices which means they are either on or off. They are reliable, dirt tolerant, inexpensive to repair, contain only static seals, and are not damaged by long periods of sitting idle. These features, as well as the testing done on each system before it leaves the facility, contribute to the overall dependability.

Not only is your new system reliable, but it has been designed to be safe and easy for the operator, as well as the maintenance personnel. The operator has complete control of all the functions with the touch of a switch on the control console. This allows the operator to concentrate on the road. Another feature to help the operator is the system of alarms. The alarms alert the operator to any problems with a jam on the conveyor, low material on the conveyor, high hydraulic fluid temperature, and low hydraulic fluid level. This again keeps the operator from diverting attention from the roadway. Another safety consideration includes having all the hydraulics on the exterior of the cab and away from the operator.

Other features of your Pengwyn system include running hydraulic tools off the system itself and allowing for management programming of spreader constants. By allowing for management control and year round utilization, your system is cost effective and lowers de-icing material usage.

Please look to this manual for information on the major features, calibration of the system, and troubleshooting guidelines. This manual will help you operate and maintain your system. Pengwyn does offer training. We are available by calling 1-800-233-7568. Please call if you have a problem. We are here to help you.

Caution

DISCONNECT ALL CONNECTORS FROM THE PENGWYN MANIFOLD, REMOVE PENGWYN CONTROL CONSOLE FROM THE CAB, AND DISCONNECT TRUCK BATTERY BEFORE WELDING ON THE TRUCK.

DO NOT OVER TIGHTEN SOLENOID COIL NUT; THE COIL SPINDLE IS HOLLOW AND EASILY DAMAGED. BE CAREFUL NOT TO PINCH WIRES UNDER COIL WHEN INSTALLING.

TURN THE PENGWYN CONTROL CONSOLE POWER SWITCH OFF BEFORE CONNECTING AND DISCONNECTING BATTERY CABLES, BATTERY CHARGERS, OR JUMPING THE TRUCK BATTERY.

DO NOT DRILL HOLES IN OR MOUNT AUXILIARY SWITCHES TO THE PENGWYN CONTROL CONSOLE. THIS WILL VOID THE WARRANTY AND RISK PERSONAL INJURY. USE THE CONTROL CONSOLE MOUNTING BRACKET FOR THIS PURPOSE.

Limited Warranty

Pengwyn warrants 485 Series components to be free of defects in material and workmanship, under normal use and service for a period of two (2) years from date of shipment. Pengwyn's obligation under this warranty is limited to repairing or replacing at its factory, or other location designated by Pengwyn, any part or parts thereof which are returned within thirty (30) days of the date when failure occurs or defect is noted, with transportation charges prepaid, and which upon examination appears to Pengwyn's satisfaction to have been defective. **Such free repair or replacement does not include transportation charges, or the cost of installing the new part or any other expense incident thereto. Pengwyn will not be liable for other loss, damage, or expense directly or indirectly arising from the use of its products, nor will Pengwyn be liable for special, incidental or consequential damages.**

Ordinary wear and tear, corrosion, and damage from abuse, misuse, neglect or alteration are not covered by this warranty. Pengwyn assumes no liability for expenses incurred or repairs made outside Pengwyn's factory except by written consent. Pengwyn's warranty also does not cover the requirement of control box programming. All control box programming is to be performed by the end user after receiving training and with the use of the technical manual. This warranty is null and void if instructions and operating procedures are not followed.

Equipment or parts not manufactured by this company, but which are furnished in connection with Pengwyn products, are covered directly by the warranty of the manufacturer supplying them. However, Pengwyn will assist in obtaining adjustment on such equipment or parts when necessary.

It is recommended that spare parts be purchased for critical items to allow continued operation of equipment during the inspection, evaluation, or repair/replacement process.

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED INCLUDING ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE AND OF ANY OTHER OBLIGATION OR LIABILITY OF PENGWYN.

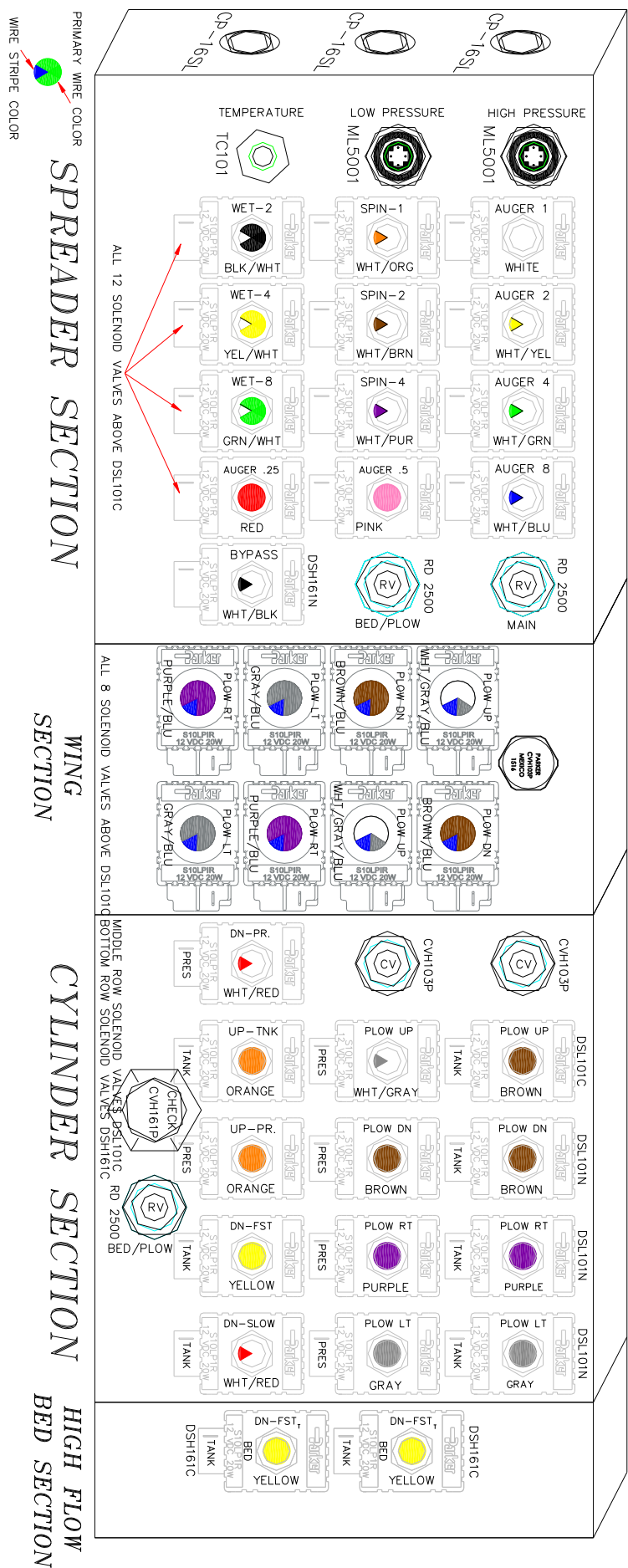
PRODUCT IMPROVEMENT LIABILITY DISCLAIMER

Pengwyn reserves the right to make any changes in or improvements on its products without incurring any liability or obligation whatever and without being required to make any corresponding changes or improvements in products previously manufactured or sold.

IT485-6B-1-H-O-TAS MANIFOLDS

Chapter Includes:

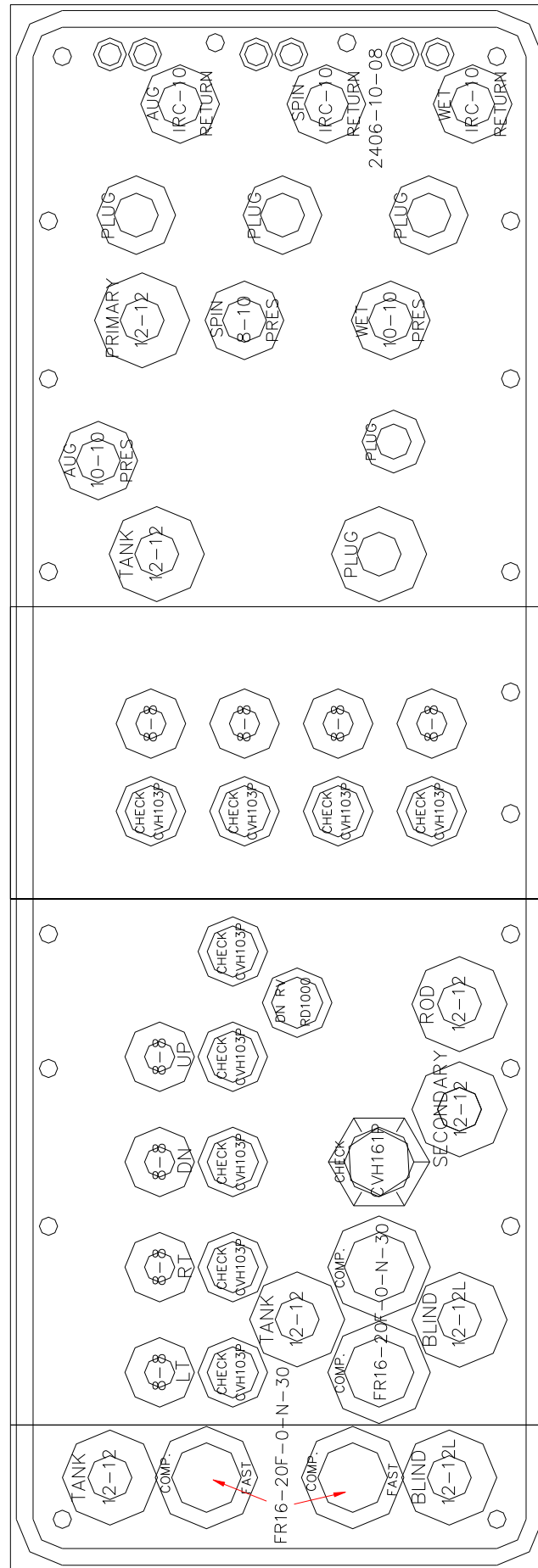
- Valve Function Diagram
- Valve Diagram
- Parts List - Front/Top
- Rear Diagram
- Parts List - Rear
- Plumbing Diagram




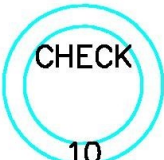
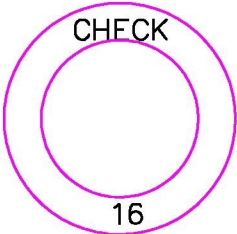
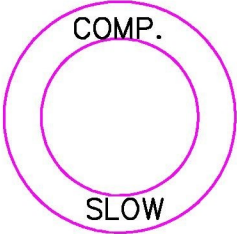
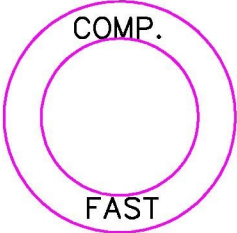


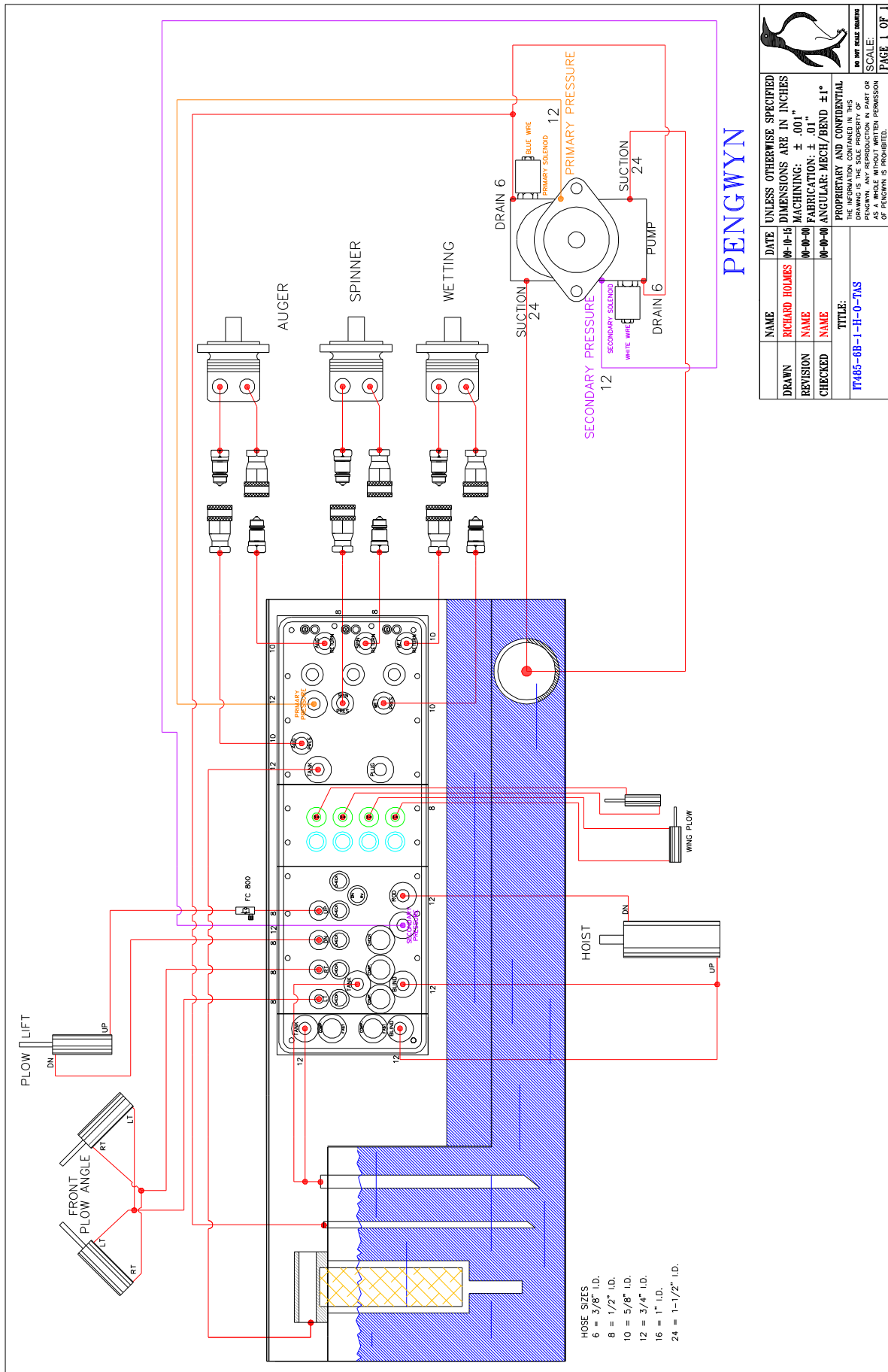
IT485-6B-1-H-O-TAS Series Front/Top Part List

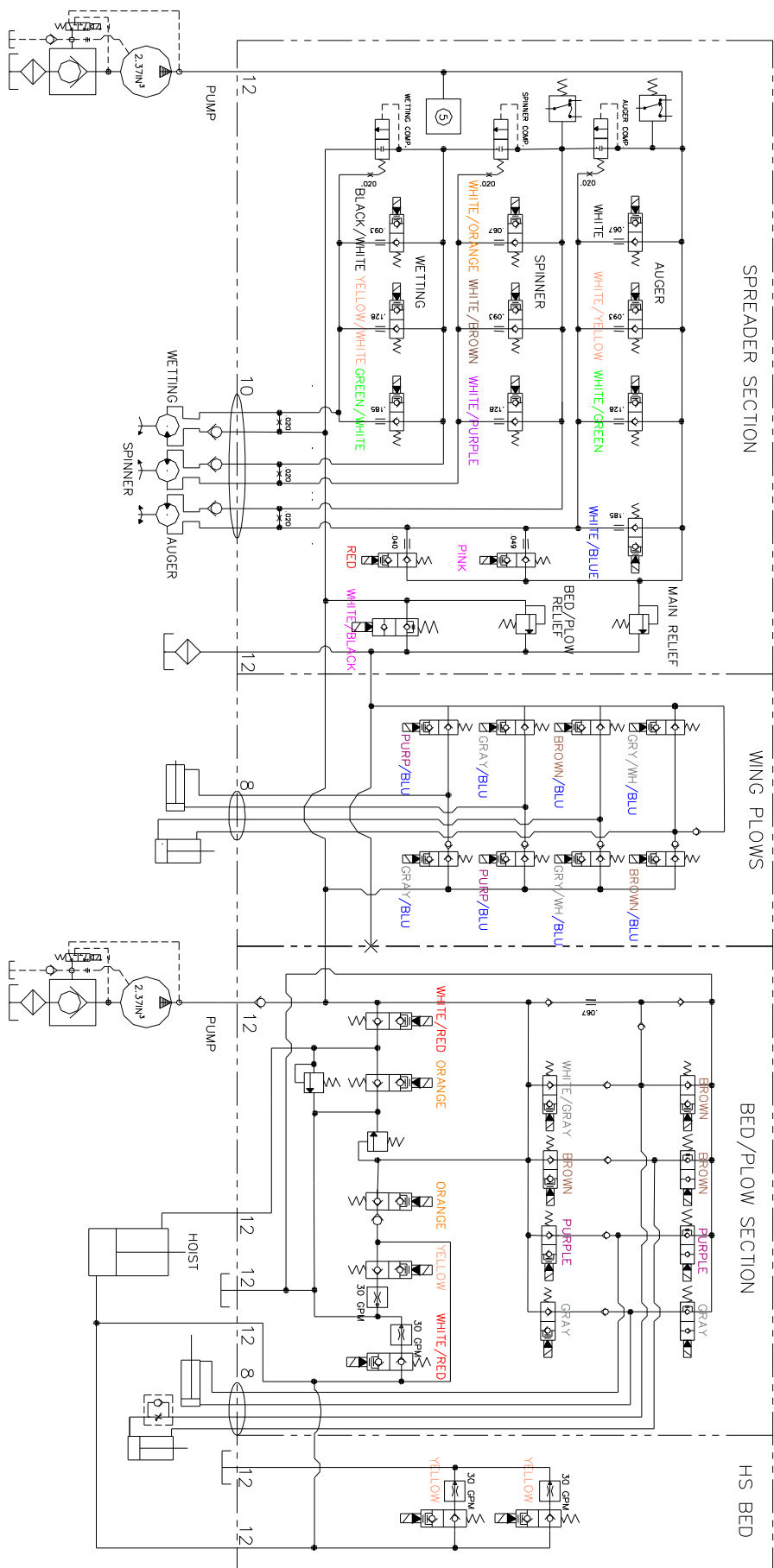
<u>LABEL/PART NUMBER</u>	<u>DESCRIPTION</u>
TC101	Thermistor Assembly
ML5001 W/6410-08-04	Pressure Transducer
* DSL101C	Normally Closed Solenoid Valve Size 10
* DSH161C	Normally Closed Solenoid Valve Size 16
* DSL101N	Normally Open Solenoid Valve Size 10
* DSH161N	Normally Open Solenoid Valve Size 16
RD2500	2500 PSI Relief Valve
RD1000	1000 PSI Relief Valve
16SLC2-A-75	Motor Compensator
CVH103P	Check Valve Size 10
RC-S10L	Manifold Solenoid Coil for * Valves



Valve Parts List - Rear

Valve	Description	Part Number
	1000 PSI Relief Valve	RD1000
	Check Valve Size 10	CVH103P
	Check Valve Size 16	CVH161P
	15 GPM Compensator	PC-501
	30 GPM Compensator	PC-601





TROUBLESHOOTING

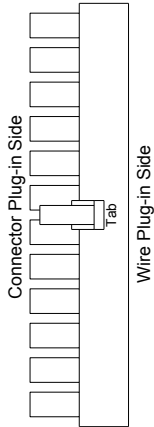
Chapter Contents

- Caution
- Driver Board Connections
- Truck Wiring
- Pressure Adjustments
- Torque Specs and O-ring Numbers
- Checking Energization
- Troubleshooting Chart

Troubleshooting

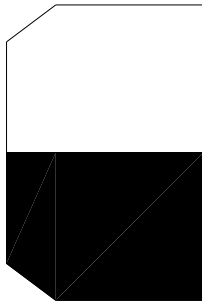
Caution

- Disconnect all connectors from the Pengwyn Manifold, remove Pengwyn Control Console from the cab, and disconnect the truck battery before welding on the truck. Failure to do so will damage components and void the warranty.
- Do not over tighten solenoid coil nut. The coil spindle is hollow and easily damaged.
- Be careful not to pinch wires under the coil when installing.
- Turn the control console power off before connecting and disconnecting battery cables, battery chargers, jumping the battery or starting the truck.
- Do not drill holes in or mount auxiliary switches to the control console. This will void the warranty.
- Clean the spreader disconnects before hooking up any motors. This will help prevent dirt lodging in the valves downstream from the disconnects causing the auger and/or spinner compensators to hang up. This results in the fluid being blocked from any downstream functions such as bed and plow.
- When the auger and the spinner are disconnected from the truck, the spreader material output selection switch and the spinner speed control switch must be set to position 0. The only exception to this is when using the control console for main relief pressure measuring. Otherwise the spreader switch should also be in the OFF position.
- Operate the power switch only if all the switches are in the off position. Do not hold the bed and plow switches for long periods after their respective cylinders are completely extended unless warming up the hydraulic fluid for calibration purposes.

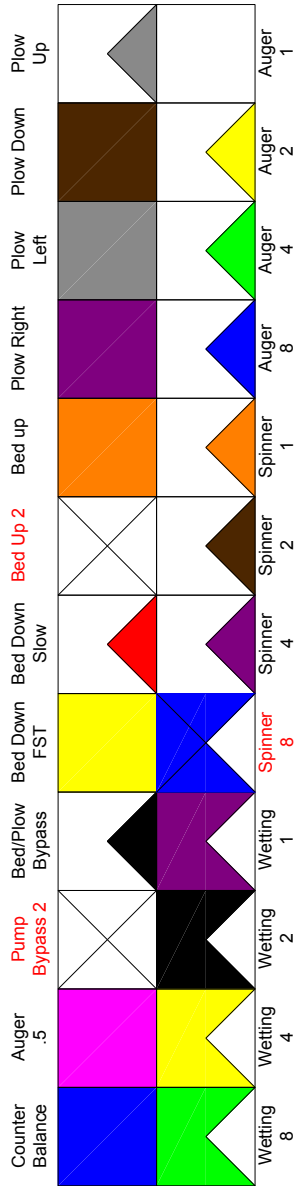


6BIT Harness Connector Pinout

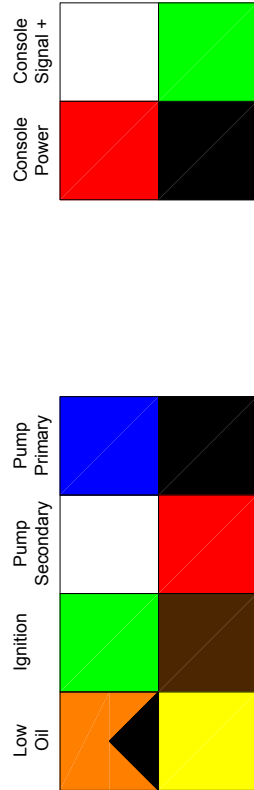
Wire Plug-in Side Tab-Up



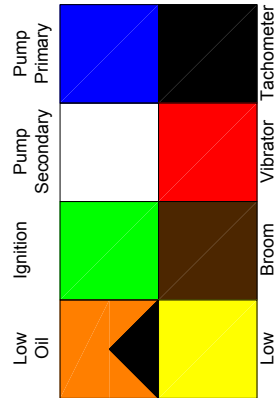
Main Power
Ground
+12VDC
Connector: ECN-42816-0212
PIN: ECN-42815-0011



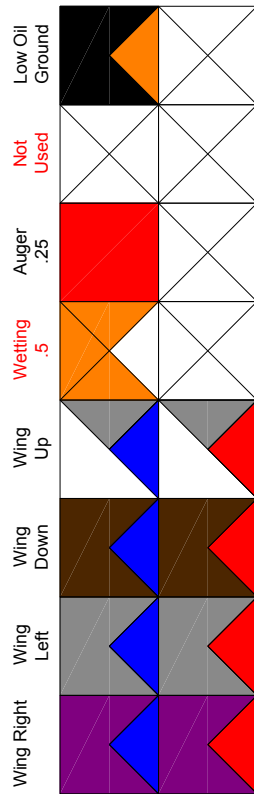
Therm +
Low Pres +
High Pres +
Therm -
Low Pres -
High Pres -
Connector#: ECN-39-01-2060
PIN#: ECN-44476-1112



Console Power
Console Signal +
Console Ground
Console Signal -
Connector: ECN-39-01-2040
PIN: ECN-44476-1112

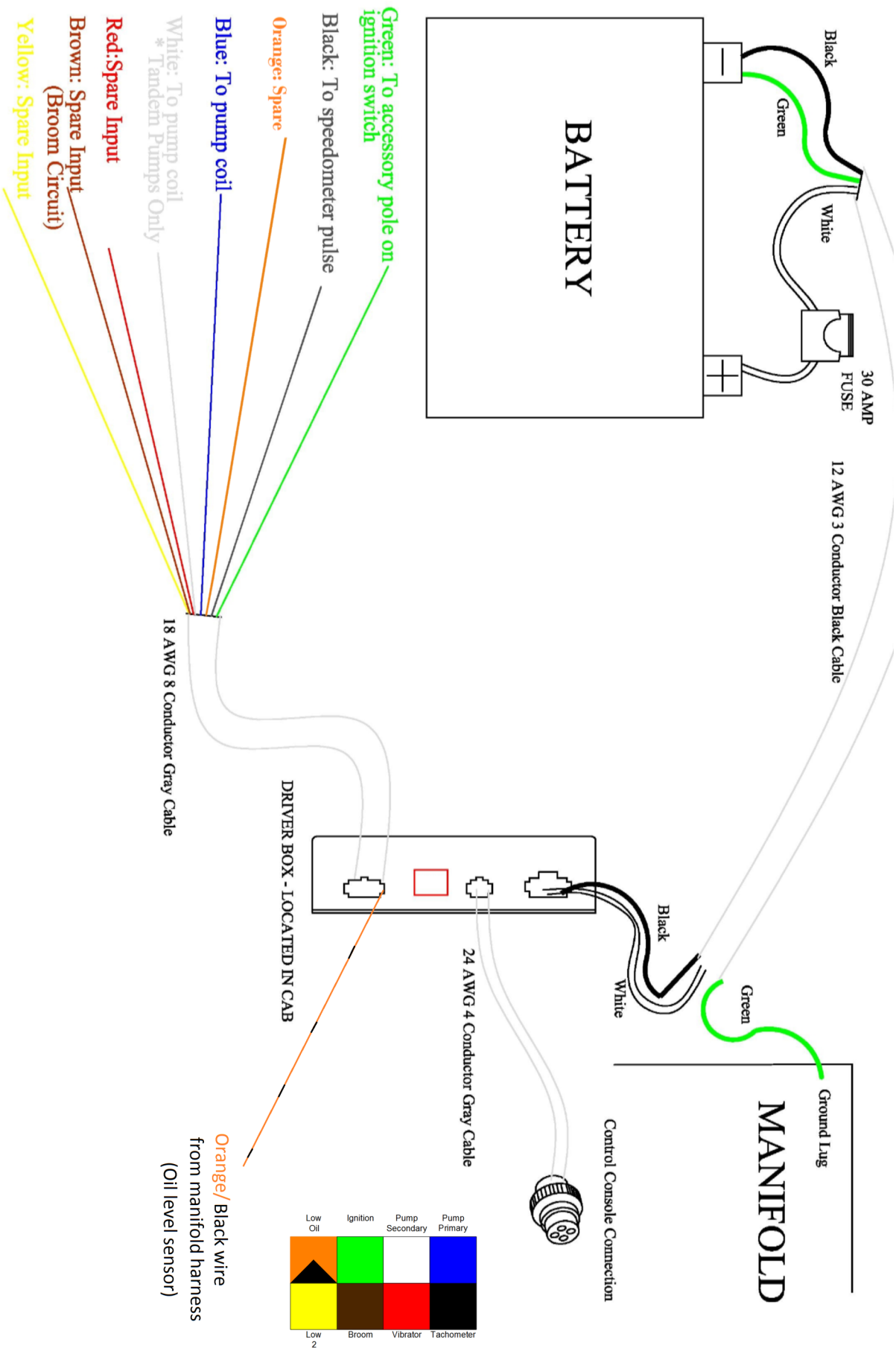


Pump Primary
Pump Secondary
Ignition
Low Oil
Broom
Vibrator
Tachometer
Connector: ECN-39-01-2080
PIN: ECN-44476-1112



Wing Right
Wing Left
Wing Down
Wing Up
Wet 1
Wet 2
Wet 4
Wet 8
Spinner 1
Spinner 2
Spinner 4
Spinner 8
Auger .25
Auger .5
Auger GPS
Underbody Right
Underbody Left
Underbody Down
Underbody Up
Not Used
Not Used
Not Used
Not Used
Connector: ECN-39-01-2160
PIN: ECN-44476-1112

Truck Wiring Diagram



Pressure Adjustments

Main Relief

1. Start engine and bring engine speed to 1500 rpm.
2. Turn console ON and ensure Manual Mode is enabled.
3. Using the **Mode Switch**, scroll to pressure readout.
4. Disconnect the auger pressure hose quick disconnects.
5. Turn **Spreader Switch** to MANUAL.
6. Set Auger to position 0 and hold the **Blast Switch**.
7. Read the pressure on the display.

(example: 2580/450)

The first number is the high pressure reading and the second number is the differential pressure reading.

8. Release **Blast Switch**.

If adjustment is necessary:

9. Loosen main relief lock-nut.
10. Use an Allen wrench to adjust the external screw. Rotate it clockwise to increase the pressure setting or counter clockwise to decrease the pressure setting.
11. Tighten lock nut.
12. Repeat above procedure until proper setting is acquired.

(Factory setting is 2700 PSI)

Bed/Plow Up Relief

1. Start engine and bring engine speed to 1500 rpm.
2. Turn Console ON and ensure Manual Mode is enabled.
3. Using the **Mode Switch**, scroll to pressure readout.
4. Run **Plow UP** until plow stops and hold to "dead-head" plow.
5. Read the pressure on the display. The first number will be the high pressure reading and the second number is the differential pressure reading.
6. Release **Plow UP** control.

If adjustment is necessary:

7. Loosen lock-nut from bed up/plow up relief.
8. Use an Allen wrench to adjust the external screw clockwise to increase pressure setting and counter clockwise to decrease pressure setting.
9. Tighten lock nut.
10. Repeat above procedure until proper setting is acquired.

(Factory setting is 1900 PSI)

Bed Down Relief

1. Start engine and bring engine speed to 1500 rpm.
 2. Turn Console ON and ensure Manual Mode is enabled.
 3. Using the **Mode Switch**, scroll to pressure readout.
 4. Run **Bed DOWN** until plow stops and hold to "dead-head" bed.
 5. Read the pressure on the display. The first number will be the high pressure reading and the second number is the differential pressure reading.
 6. Release **Bed DOWN** control.
- If adjustment is necessary:
7. Loosen lock-nut from bed down relief.
 8. Use an Allen wrench to adjust the internal/external screw clockwise to increase pressure setting and counter clockwise to decrease pressure setting.
 9. Tighten lock nut.
 10. Repeat above procedure until proper setting is acquired.

(Factory settings is 800 PSI) **FOR UNDERBODY HOISTS**

(Typical settings 1800 PSI) **FOR DOUBLE ACTING TELESCOPIC HOIST**

Plow Counterbalance Relief

The amount of counterbalance desired can be adjusted using the plow counterbalance relief valve.

To change the setting:

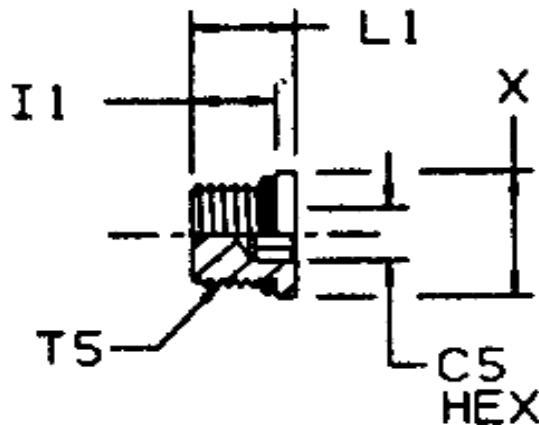
1. Start engine and bring engine speed to 1500 RPM.
 2. Activate plow counterbalance. On some trucks this may be done by use of the **Front Plow Down**.
- If adjustment is necessary:
3. Loosen locknut on plow counterbalance relief valve.
 4. Use an Allen wrench to adjust the external screw clockwise to increase pressure setting and counter clockwise to decrease pressure setting.
 5. Tighten lock nut.
 6. Repeat above procedure until proper setting is acquired.

(Typical settings are 300-600 PSI)

The amount of counterbalance pressure may be different for every truck. The counterbalance relief should be set at a value so that the weight is taken off the plow itself and distributed to the truck suspension.

The pressure cannot be read using the PENGWYN control console. A hydraulic pressure gauge can be inserted at the plow lift port if a pressure reading is desired.

Torque Specs & O-ring Numbers



C5—ACROSS INTERNAL HEX FLATS

TUBE FITTING	PORT THD	C5			X	TORQUE	O-RING
PART #	UN / UNF-2A	HEX	I1	L1	DIA.		NUMBERS
#2 SAE O-Ring Boss	5/16-24	1/8	.03	.39	.44	28 INCH LBS	902
#4 SAE O-Ring Boss	7/16-20	3/16	.037	.46	.56	168 INCH LBS	904
#6 SAE O-Ring Boss	9/16-18	1/4	.04	.49	.69	168 INCH LBS	906
#8 SAE O-Ring Boss	3/4-16	5/16	.44	.57	.88	46 FT LBS	908
#10 SAE O-Ring Boss	7/8-14	3/8	.5	.63	1	46 FT LBS	910
#12 SAE O-Ring Boss	1 1/16-12	9/16	.59	.75	1.25	70 FT LBS	912
#16 SAE O-Ring Boss	1 5/16-12	5/8	.59	.75	1.5	70 FT LBS	916
#20 SAE O-Ring Boss	1 5/8-12	3/4	.59	.75	1.88	70 FT LBS	920
#24 SAE O-Ring Boss	1 7/8-12	3/4	.59	.75	2.13	70 FT LBS	920

CARTRAGES / SPECIAL	TORQUE	O-RING
DSH161	70 FT LBS	916
CP-16SL	70 FT LBS	916
PC-601 / PC-501	70 FT LBS	916
CVH161	70 FT LBS	916
DSL101	46 FT LBS	910
RD-XX00	46 FT LBS	910
CVH103	46 FT LBS	910
ILC-10	46 FT LBS	910
TC101	46 FT LBS	908
6410-08-04 (ML5001 FITTING)	46 FT LBS	908
ML-5001	168 INCH LBS	904
THREADED ROD INTO BLOCK	46 FT LBS	N/A
THREADED ROD NUT	70 FT LBS	N/A

IT485-6B-1-H-O-TAS Energization Charts

E = Coil should be energized

FRONT PLOW

FUNCTION	SOLENOID										
	UP PRES	UP TANK	DN PRES.	DN TANK	RT PRES.	RT TANK	LT PRES.	LT TANK	BYPASS	PUMP1	CB
UP	E								E	E	
DOWN		E	E	E					E	E	
RIGHT					E	E			E	E	
LEFT							E	E	E	E	
CB	E								E	E	E

BED

FUNCTION	SOLENOID							
	UP-TNK	UP-PR.	DN-SLOW	DN-PR	DN-FST	BYPASS	PUMP1	PUMP2
UP	E	E				E	E	E
DOWN			E	E		E	E	
DOWN FAST			E	E	E	E	E	E

Notes: 1. The **FRONT PLOW DOWN** switch may be used to activate the plow counterbalance if it is turned on in the control console.

Auger (manual)

Rate GPM					PUMP 1	PUMP 2
	AUGER 1	AUGER 2	AUGER 4	AUGER 8		
0					E	
1	E				E	
2		E			E	
3	E	E			E	
4			E		E	
5	E		E		E	
6		E	E		E	
7	E	E	E		E	
8				E	E	
9	E			E	E	
10		E		E	E	
11	E	E		E	E	
12			E	E	E	
13	E		E	E	E	
14		E	E	E	E	
15	E	E	E	E	E	

WETTING (MANUAL)

RATE GPM	SOLENOIDS			PUMP 1	PUMP 2
	WET 2	WET 4	WET 8		
0				E	
2	E			E	
4		E		E	
6	E	E		E	
8			E	E	
10	E		E	E	
12		E	E	E	
14	E	E	E	E	

SPINNER (MANUAL)

RATE GPM	SOLENOIDS			PUMP 1	PUMP 2
	SPIN 1	SPIN 2	SPIN 3		
0				E	
1	E			E	
2		E		E	
3	E	E		E	
4			E	E	
5	E		E	E	
6		E	E	E	
7	E	E	E	E	

Troubleshooting Chart

PROBLEM	CAUSE	SOLUTION
Solenoid valve stays open or closed all the time	Coil nut too tight and cartridge spindle has been stretched	Replace cartridge
Noisy Pump	Low on fluid	Add hydraulic oil
Pump noisy all the time, especially under load	Pump solenoid valve stuck	Clean valve and check operation
	Main poppet stuck	Carefully clean poppet bore with fine emery cloth and ensure the poppet moves freely
Pump noisy, oil aerated	Suction line or strainer plugged	Clean suction line and sump strainer
Nothing works, pump runs	Out of fluid	Add hydraulic oil and check for leaks
	Bad solenoid on pump bypass valve	Replace coil
	Bypass coil nut over tightened	Replace bypass cartridge
No pump effect	Bad pump coil or wiring	Repair or replace
Solenoid will not energize when turned on	Bad electrical ground	Remove cartridge, tap threads to make ground path. Replace cartridge
Auger/spinner/wetting does not change speeds smoothly	One of the auger/spinner/wetting solenoids not working	Use manual mode to determine bad valve and repair or replace
Auger/spinner/wetting runs all the time	Dirt holding one of the auger/spinner/wetting valves open	Clean solenoid valve
	Dirt in compensator spool	Clean compensator valve

Bed will not go up	Bed down valve stuck open	Clean bed down valves
	Bed up solenoid failed	Replace bed up coil
	Bed up coil nut too tight	Replace bed up cartridge
	Pump bypass valve not operating	Clean or replace
	Auger or spinner valve leaking when spreader is disconnected.	Clean or replace
	Dirt in bed up solenoid valve	Clean valve
Bed goes up when plow is operating	Dirt in one of the lift port valves	Clean valves, check poppets for spring action
Bed drifts down	Plow down valve stuck open	Clean valve
Plow will not go up	Plow up valve failed	Clean or replace valve
	Bed/plow relief set too low	Adjust bed/plow relief
	Plow up coil nut too tight	Replace plow up cartridge
Plow drifts down	Dirt in plow down valve	Clean valves
	Plow valve coil nut too tight	Replace cartridge
	Faulty plow quick disconnect	Clean or replace
Plow goes up but not down	Low fluid level	Add fluid
Hydraulic fluid too hot	Bypass coil nut too tight	Replace bypass cartridge
Auger will not turn when fully loaded but oil is heard in the manifold	Main relief is set too low	Check pressures and adjust relief
	Auger Disconnects worn	Replace Auger disconnects
Bed/plow will not raise but oil is heard in the manifold	Bed/plow relief is set too low	Check pressures and adjust relief
Bed will not lower from max height but oil is heard in the manifold	Bed down relief is set too low	Check pressures and adjust relief
Pump operates for about 2 minutes, quits, and starts again	Short in pump wiring	Repair wiring
	Bad pump coil	Replace pump coil

AUTOSUCKER PUMPS

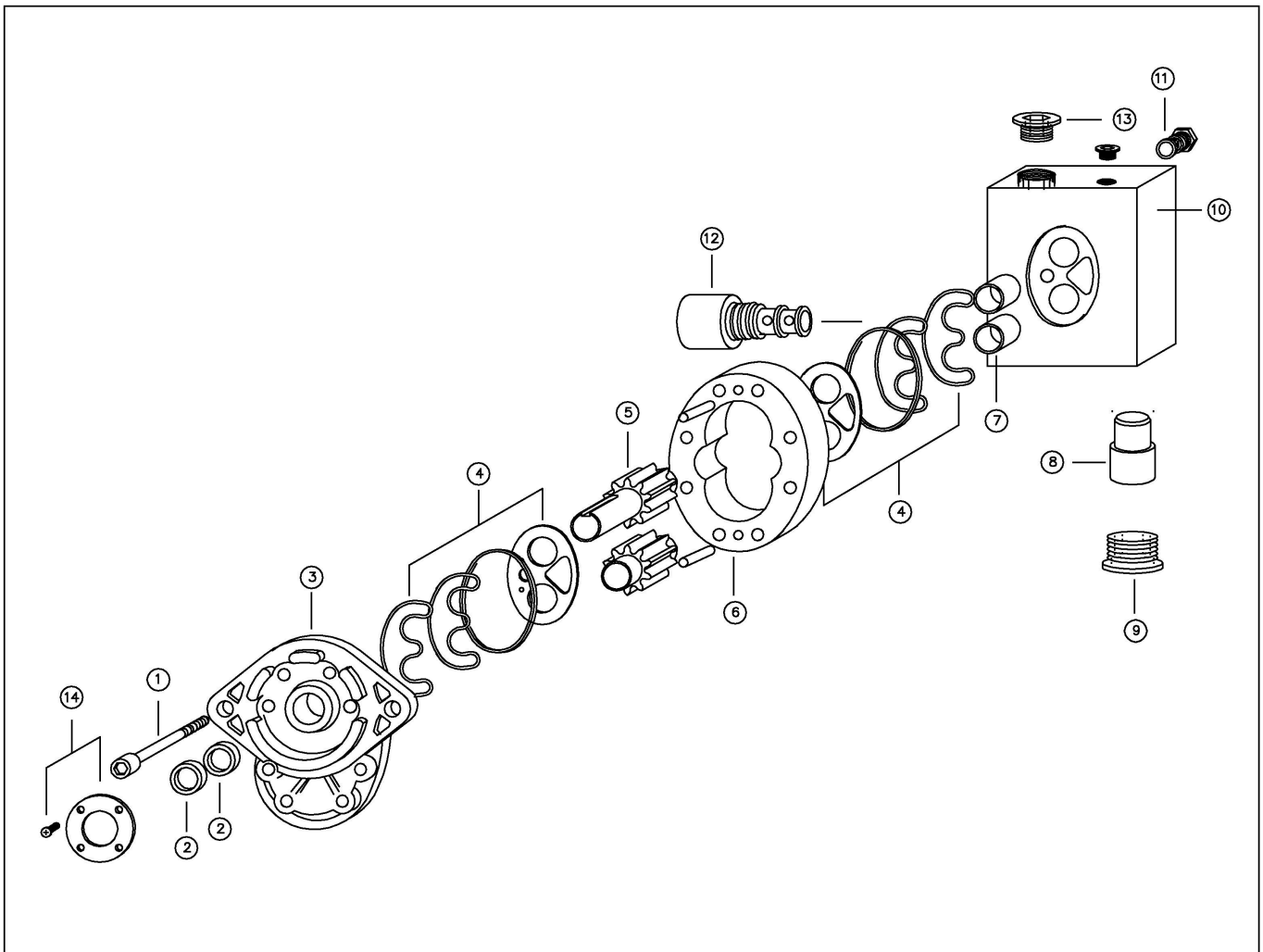
Chapter Includes:

- Single Autosucker Parts Drawing
- Tandem Autosucker Parts Drawing
- Autosucker Parts List

Warning: When installing a tandem pump the shaft end output must be installed to the primary pump input on the manifold and the outboard pump output must be installed to the secondary pump input on the manifold.

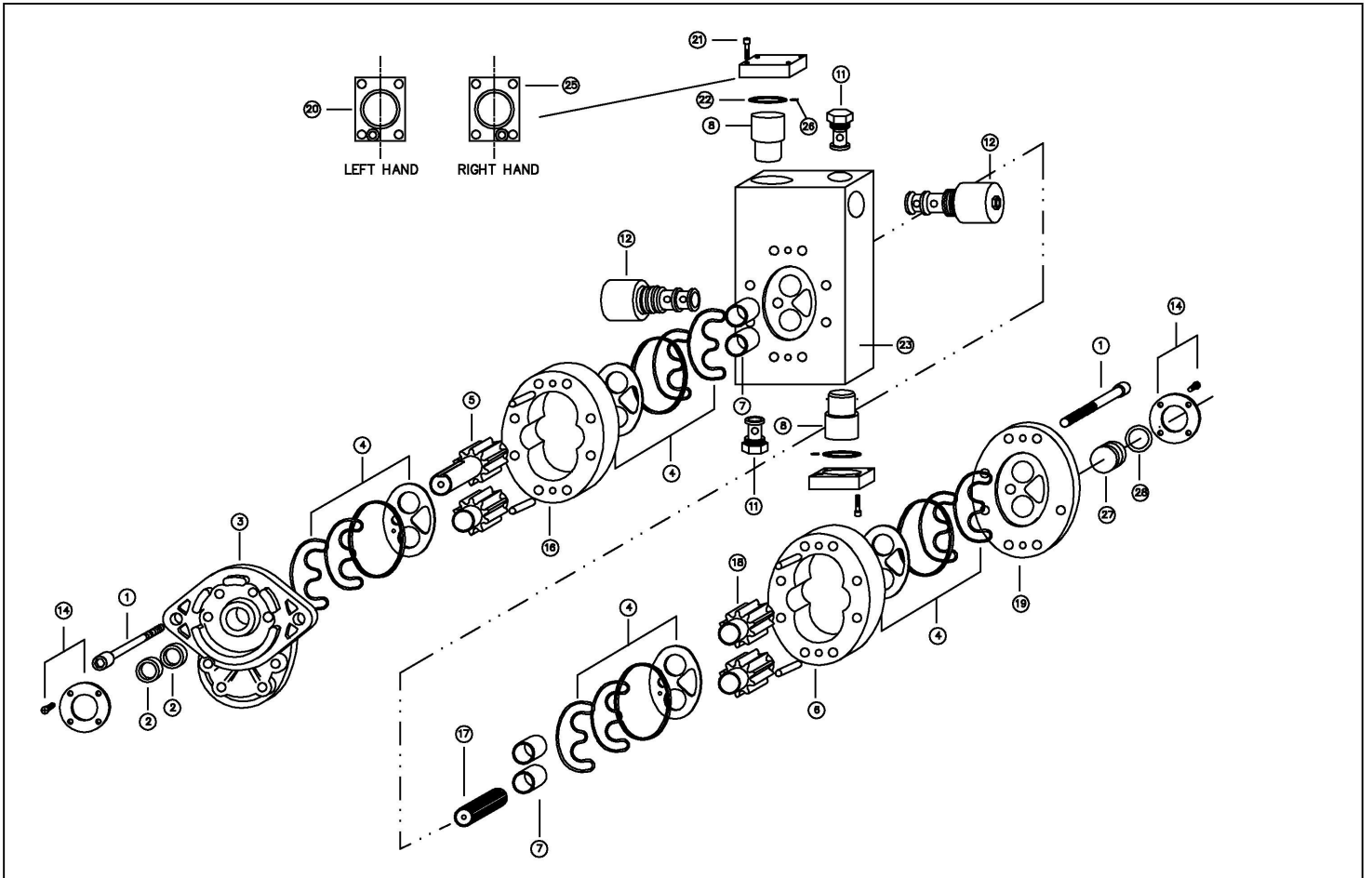
Single Autosucker

Parts Drawing



Tandem Autosucker

Parts Drawing



Parts List

1	Bolt Kit (8 pieces)	237		A-237-10
2	Shaft Seal			A-20
3	Front Cover	Left Hand		A-LH-30
		Right Hand		A-RH-30
4	Wear Plate Kit			A-40
		Pre-load Seal		A-45
		Load Seal		A-46
		Seal Ring		A-47
		Wear Plate		A-48
5	Drive Gear Set - Front Section	237 Keyed		A-237-50
	Drive Gear Set - Front Section	237 Splined		A-237-55SP
6	Gear Housing			A-237-60
7	Shaft Bearing Kit (2 pieces)			A-70
8	Suction Poppet			A-80
9	Plug	237		A-90
10	Manifold Block	Single		AS-100
11	Check Valve			A-110
12	Solenoid Valve Assembly			A-121
		Coil Only		A-124
		Nut Only		TN-101
		Valve Only		DSL103A
		Deutsch Plug Assy.		A-129-D
13	Plug	237		A-150
14	Seal Retainer and Screws (4 pieces)			SRSTB-4
		Seal Retainer		SR-11394
		Screws (4 pieces)		STB-4-1420
16	Gear Housing - Front Section	237		A-237-60
17	Spline Coupler			A-160
18	Idler Gear Set - Rear Section			A-237-55
19	Rear Cover Assembly	Left Hand		A-170-LH
	Rear Cover Assembly	Right Hand		A-170-RH
20	Poppet Cover Left Hand			A-180-LH
21	Cap Screws (4)			A-190
22	O-Ring Seal			A-185
23	Manifold Block	Tandem		AS-200
25	Poppet Cover Right Hand			A-180-RH
26	O-Ring Seal			OR-011
27	Shaft Plug			A-200
28	O-Ring Seal for Shaft Plug			OR-219

PENGWYN
CENTRAL HYDRAULIC SYSTEMS

IT485-6B-1-H-O-TAS MANIFOLDS

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